

		ENGINEERING STANDARD	
FACILITY STANDARDS DOCUMENT SECTION: HVAC DESIGN FOR CLEAN ROOMS & SUPPORT AREAS		EFFECTIVE DATE	
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Table of Contents:

1.0	Purpose.....	2
2.0	Definitions	2
3.0	References	2
4.0	Clean Room and HVAC System Design.....	3
4.1	Code Basis:.....	3
4.1.1	Governmental and Common Industry Reference Standards:	3
4.1.2	Occupational Safety Standards and Codes:	3
4.1.3	Consumer Safety Focused Standards and Codes:	4
4.2	Determination of Applicable Codes:	5
4.2.1	Determine use of space:	5
4.2.1.1	Manufacturing Space:	5
4.2.1.2	Cleanrooms:	5
4.2.1.3	Laboratory Space:	5
4.2.1.4	Warehouse Space:	6
4.2.1.5	General Use Space:	6
4.3	Pre-Approval Design Basis Narrative:	6
4.4	HVAC Component Overview:	7
4.5	Clean Room Requirements:	10
4.5.1	Safety Requirements - Hazards	11
4.5.2	Particulate Requirements	12
4.5.2.1	Clean Room Classification (ISO):	12
4.5.2.2	Clean Room Grade (in operation as defined by the EU):	13
4.5.2.3	Clean Room Filtration:	13
4.5.3	Clean Room Air Flows	14
4.5.3.1	Type of Air Flows	15
4.5.3.2	Air Changes per Hour	15
4.5.4	Pressure Cascade Requirements	15
4.5.4.1	Determining Pressure Cascade Requirements	15
4.5.4.2	Types of Airlock configurations:	16
4.5.4.2.1	Sink:	16
4.5.4.2.2	Bubble:	16
4.5.4.2.3	Cascade:	17
4.5.4.2.4	Combination Airlocks:	17
4.5.4.3	Radioactive Classified Areas	18
4.5.4.4	Containment Enclosures in Radioactive Classified Areas	21
4.5.4.5	Non-Radioactive Classified Areas	22
4.5.4.6	Airlock Doors	22
4.5.5	Room Temperature and Humidity Requirements	23
4.5.4.7	Temperature Requirements	23
4.5.4.8	Humidity Requirements	23
4.5.4.9	Controlled Warehouse Space	23
4.6	Alarms/Controls/Monitoring	23
4.7	HVAC Component Required Physical Characteristics	26
5.0	Quality Assurance	28
5.1	Test and Balance Report:	28
5.2	Individual Tests:	30
5.3	Instrument, Equipment and Utility Labeling:	31
6.0	Submittals	32
7.0	System Testing, Balancing, and Adjusting	33
8.0	Appendices:	34
Appendix 1:	Particulate Requirements for Clean Rooms	35
Appendix 2:	Particulate Requirements for Isolators, Glove Boxes and RABS	36
Appendix 3:	Table of Clean Room Air Flow Type, Velocity, Filtration, ACH, and Testing Frequency (Static)	37
Appendix 4:	ASHRAE STD 52.5 – MERV Rating	38
Appendix 5:	Contamination Levels	39
Appendix 6:	Manufacturing Clean Room and Support Area Examples	40
Appendix 7:	Consumable Parts List	45
Appendix 8:	Spare Parts list	46
Appendix 9:	Viable Count Limits for Surfaces and Personnel Gowns & Gloves:	47

[REDACTED]		[REDACTED] ENGINEERING STANDARD	
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1.0 Purpose

To define design basis, key parameters, configuration, control methodology, and consumable (spare) parts for HVAC systems supporting Clean Room Manufacturing within the [REDACTED] facility. This guideline is to be applied to new construction projects within [REDACTED]; it is to be applied to renovation projects to the extent that its use is feasible without requiring a full replacement of the HVAC system.

2.0 Definitions

3.0 References

- [REDACTED] Environmental Monitoring Site Policy
- FDA Guidance to Industry: Sterile Drug Products Produced by Aseptic Processing – Current Good Manufacturing Practice
- EudraLex: The Rules Governing Medicinal Products in the European Union, Volume 4: EU guidelines to Good Manufacturing Practice – Medicinal Products for Human and Veterinary Use,
 - Annex 1: Manufacture of Sterile Medicinal Products
 - [REDACTED]
- USP General Information Chapter <1116>
- [REDACTED]
- [REDACTED]
- ISO 14644: Cleanrooms and Associated Controlled Environments
 - Part 1: Classification of air cleanliness by particle concentration
 - Part 2: Monitoring to provide evidence of cleanroom performance related to air cleanliness by particle concentration
 - Part 3: Testing Methods
 - Part 4: Design, Construction and Start-Up
- [REDACTED]
- ISPE Baseline Guide,
 - Volume 1: Active Pharmaceutical Ingredients
 - Volume 2: Oral Solid Dosage Forms
 - Volume 3: Sterile Product Manufacturing Facilities
- ISPE Good Practice Guide: Heating, Ventilation, and Air Conditioning (HVAC)