

	ENGINEERING STANDARD
FACILITY STANDARDS DOCUMENT SECTION: HVAC DESIGN FOR CLEAN ROOMS & SUPPORT AREAS	EFFECTIVE DATE
REVISION 	

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1.0 Purpose

To define design basis, key parameters, configuration, control methodology, and consumable (spare) parts for HVAC systems supporting Clean Room Manufacturing within the █ facility. This guideline is to be applied to new construction projects within █; it is to be applied to renovation projects to the extent that its use is feasible without requiring a full replacement of the HVAC system.

2.0 Definitions

3.0 References

- █ Environmental Monitoring Site Policy
- FDA Guidance to Industry: Sterile Drug Products Produced by Aseptic Processing – Current Good Manufacturing Practice
- EudraLex: The Rules Governing Medicinal Products in the European Union, Volume 4: EU guidelines to Good Manufacturing Practice – Medicinal Products for Human and Veterinary Use,
 - Annex 1: Manufacture of Sterile Medicinal Products
 - █
- USP General Information Chapter <1116>
- █
- █
- ISO 14644: Cleanrooms and Associated Controlled Environments
 - Part 1: Classification of air cleanliness by particle concentration
 - Part 2: Monitoring to provide evidence of cleanroom performance related to air cleanliness by particle concentration
 - Part 3: Testing Methods
 - Part 4: Design, Construction and Start-Up
- █
- ISPE Baseline Guide,
 - Volume 1: Active Pharmaceutical Ingredients
 - Volume 2: Oral Solid Dosage Forms
 - Volume 3: Sterile Product Manufacturing Facilities
- ISPE Good Practice Guide: Heating, Ventilation, and Air Conditioning (HVAC)